





BRÖHLCONTENT

COMPANY

PRODUCTS

SERVICES









Heavy Duty Machinery for Shipbuilding, Offshore and Shipyard-Technology



In 1885 the Former and Engine Builder Anton Bröhl launched a business called "Brohler Apparate Bauanstalt" in the Rhine valley between Bonn and Koblenz.

The turn of the century was the beginning of the Industrial Age and marked the start of gas and petrol driven motors.

BRÖHL participated in this evolution and produced these motors under the business name "A. Bröhl Maschinen-Motorenfabrik". The assortment was quickly expanded on machines, driven by these motors, mainly for the Rhine river navy.

After the decease of the Founder Anton Bröhl his grandson Anton W. Bröhl, Mechanical Engineer, continued the company tradition as a marine engineering supplier after being refounded in 1955 as "Maschinenfabrik Bröhl".

At present, Bröhl GmbH has since grown into a medium-sized company with three plant locations and revels in status as one of the leading suppliers of equipment for merchant vessels, the offshore industry, special ship constructions and complete maritime installations.

Yet, BRÖHL is also active as a manufacturer of industrial equipment, such as trailers and transporters as well as machinery for the heavy and civil engineering industries.

The product's high quality combined with it's flexible organization and efficient manufacturing processes allow BRÖHL to fulfill individual customer wishes. This in turn has put the company in a solid position in the global market. BRÖHL enjoys a high number of loyal employees. Many of whom have been with the company for the second and third generation sharing in the company's success while preparing it for further prosperity.

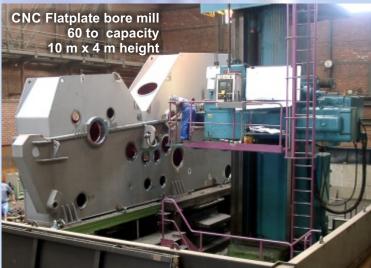




















Winch Power at it's best, Made in Germany



BRÖHL has a long standing reputation in delivering heavy duty equipment for the marine industry. The product groups are:

- Deck Machinery
- Dredger Winches
- Offshore Equipment
- Maritime Installations
- Special Constructions

Each BRÖHL product is treated as a flag ship for our quality and is proof of their industrial performance. BRÖHL's five core values are always reflected in the design of their equipment:

- Quality
- Reliability
- Easy Handling
- Low Maintenance
- Environmental Compatibility

BRÖHL products are built as steel welded constructions, robust and compact in form and always designed with a generous safety factor for longevity.

Products can be tailored to meet the customer's requirements.

BRÖHL has extensive experience with classification and organizations societies as:

- ABS (American Bureau of Shipping)
- API (American Petroleum Institute)
- LR (Lloyds Register of Shipping)
- DNV (Det Norske Veritas)
- NMD (Norwegian Maritime Directorate)
- GL (Germanischer Lloyd)
- BV (Bureau Veritas)

BRÖHL's logistics department offers extensive service with respect to spare parts, delivering expiedently and world wide on articles that are in some cases more than a half a century old. BRÖHL maintains a team of competent and experienced service technicians who's mission is short notice global support, around the clock.

Hoists, Winches and Special Machinery for Offshore



PRODUCT RANGE

Maritime Installations



Heavy duty Hoists and Winches for Floating Dredgers



Deck Machinery for Merchant Ships



Special Constructions for maritime and nonmaritime applications





Offshore Equipment



BRÖHL specializes in meeting the heavy duty demands of the offshore industry.

Their product line consists of technically matured solutions for:

- Jack Up Rigs
- Semi Submersible Rigs
- Accommodations Units
- Floating, Production, Storage and Offloading vessels (FPSO)
- Anchor Handling Towing Vessels (AHTV)
- Special Barges
- Crane Ships

Typical products delivered to the offshore industry are:

Winches

BRÖHL winches are designed to withstand the chain or cable breaking strength (MBL) and are matched up with the drive that is best suited for the particular application: AC/VFD - DC/VCR - High Pressure Hydraulic

The product spectrum comprises of, but is not limited to:

- Rope Mooring Winches
- · Chain Mooring Winches
- Traction Winches
- Storage Winches
- Luffing and Hoisting Winches

Fairleaders

BRÖHL's rope and chain fairleaders are maintenance free, compact steel welded constructions, designed like the winches with a high safety factor with respect to the chain or cable strength.

Chain Jacks

Both horizontal and vertical mountings are possible with the BRÖHL push design concept. This uses two main hydraulic cylinders fitted into a compact frame as a drive for a mechanically guided traveling block. All systems are equipped with both static and dynamic load monitoring systems and a chain length measuring system that is independent of the main piston's stroke.





Maritime Installations



Being in contact with shipyards, ports and naval bases worldwide for decades, BRÖHL has developed a wide range of maritime installations for drydocking, and transferring ships and sections of manifold types.

BRÖHL performs supplies and services in all stages of the realization of maritime installation:

- Consulting
- Engineering
- Manufacturing
- Assembly
- Commissioning
- After-sales-service

In the field of dry-docking BRÖHL has gathered experience in around 80 national and international projects, covering:

Ship lifts

Electrically driven hoists lift and lower a platform as a docking basis for ships. Ship lifts can be designed as pier or pit buildings with end- or side transfer.

Slipways

Rail bound carriages will be pulled by one or several winches over a slope in longitudinal or transverse directions.

Dual-level Transfer systems

Rail bound cradles transfer the ship off the platform to a pit-operated side transfer carriage, reaching parking- and repair berths on yard level.

Single-level Transfer systems

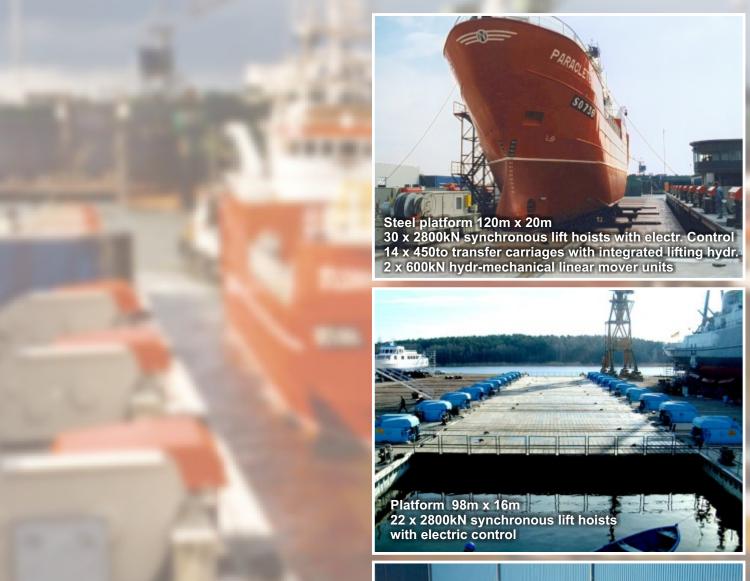
Transfer operations will be carried out in a single level yard, either by rail bound hydraulic bogies or rubber- wheeled multi-axle transporters.

Mover Units

Movements of transfer systems can also be carried out by separate mover units, as mobile winches, stationary winches or hydro mechanical linear gripper.

Drydock Equipment

Gate winches, hauling winches or capstans with suitable rope guiding systems serve for positioning of floated-in ships. Electrically resp. hydraulically operated bilge blocks are provided for stabilizing docking manoevres.

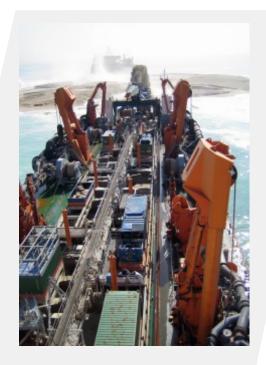








Dredger Winches



BRÖHL special dredger winches can be found on the world's largest seagoing dredgers and barges.

BRÖHL customises their winch package to fit any dredger type:

- Trailing Suction Hopper Dredgers (TSHD)
- Cutter Dredgers
- · Grab- and Profile Dredgers
- Backhoe Dredgers

The following winch types are deliverable:

For Trailing Suction Hopper Dredgers:

- Draghead Winch
- Intermediate Winch
- Trunnion Winch

For Cutter-Dredgers:

- Ladder Winch
- Side-Wire-Winch
- Anchor Boom Winch
- Anchor Hoisting Winch

For General Application for all Dredgers:

- Bow Connection Winch
- Spud Hoisting Winch
- Fairleader

The winches are designed to withstand extreme operational demands 24/7.

All products are made with a high performance-spur gear transmission with forced lubrication and running on high-grade roller bearings. The gears are made of high alloy steel, hardened and ground where necessary.

The gear box is a steel welded construction. On the rope drum an optimised groove pitch ensures the longevity of the wire rope. As an option, it is also possible to have the winch fitted with LEBUS-Grooves.













Deck Machinery



Electrically or hydraulically powered anchor and mooring winches for sea going vessels have been part of BRÖHL's standard program for more than 60 years.

This encompasses the following products:

- Anchor Winches
- Combined Anchor-Mooring Winches
- Mooring Winches with and without Constant Tension Device
- Chain Stoppers
- Anchor Capstans
- Mooring Capstans

The following drives are avaliable:

- AC Poll Changeable
- AC Frequency Converter Controlled
- Medium and High Pressure Hydraulic (nom. pressure 110-260 bar)

Anchor and Mooring Winches

BRÖHL anchor and mooring winches are designed as a robust steel welded construction. The spur-gear transmission is splash lubricated.
All shafts have been fitted with roller bearings, where the rope drum and cable lifter runs on high grade bronze bushings.

By request, the winches can be fitted with an integrated bolt up foundation. This saves the costs of the yard building a foundation construction.

Both the rope drum and chain pulley can be declutched and can be stopped and held in place using a band brake that can be both manually or optionally hydraulically actuated.

Chain Size: 30 mm – 137 mm K3
 Pull (Rope Drum): 50 – 300kN

Chain Stoppers

BRÖHL chain stoppers are designed to withstand a force equal to 100% of the chain breaking strength. Mechanically and hydraulically actuated lashing devices are integrated into the function of the chain stopper.













Special Constructions



The requirement for machinery in the construction industry and for large-scale plants become more and more individuel.

In many cases it is necessary to use machinery which are made exactly to comply with the project and the conditions at the side.

Large plants in the mining, steel or energy industry demand mechanical components that suit existing systems.

Made to specification or produced in series - the requirements stay the same: machinery for the contruction industry and for plants have to be reliable, robust, with minimum maintenance and maximum operation safety.

BRÖHL supplies:

- Compact electric or hydraulic driven winches ranging from 10kN to 500kN, with different types of foundation. Optionally designed as mobile winch. Simple operation by single lever control, maintenace free.
- **Power aggregates**, designed as integrated components for power supply to compact winches. Also available as mobile type for emergency power supply at building sites.
- Manifold special designs. Wether structural bridge components are to be fitted, flood gates of dam systems to be controlled, or heavy concrete caissons to be handled in the desert - BRÖHL offers solutions for the most individual problems.

BRÖHL is producer of industrial transporter - industrial trailers and transportsystems, floor or rail bound. The offered solutions include all modern drive and control systems.

- Heavy-duty trailers from 10 to 250 tons capacity, optionally with axle pivot steering, with multi wheel or all-wheel axle pivot steering, with full range of brake systems. Full floating axle and hydraulic axle compensation for rough or steep tracks.
- Railway carriages for work-internal application, load capacity up to 300 tons.
 Electrically driven by stationary battery or cable drum, or hydrostatically driven by means of internal combustion motors.





















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Service

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Quality Assurance

BRÖHL's mission is total customer satisfaction. Their quality team is dedicated to their continual process improvement strategy. In order to demonstrate their dedication to quality and preserving a state of the art production, BRÖHL GmbH has gone through the certification process with:

Lloyd's Register Quality Assurance GmbH (LRQA) according to DIN EN ISO 9001:2008

Welding Qualification

As a manufacturer of robust steel welded constructions BRÖHL places high value on their state of the art welding equipment and their experienced welding technicians. Furthermore BRÖHL GmbH is certified by:

Det Norske Veritas – German Lloyd's Approval for welding of hull structures and machinery components according to "Rules for Classification and Construction, II - Material and Welding technology, Part 3 – Welding"

Industrial Policy

BRÖHL scrutinises all of their technology partners in order to assure their quality policy complies with BRÖHL standards. In order to guarantee their position as an industrial leader significant emphasis is placed on R&D and cooperation with German technical universities.

This in turn, allows their customers to capitalize on the tangible difference that they find in BRÖHL quality products.











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